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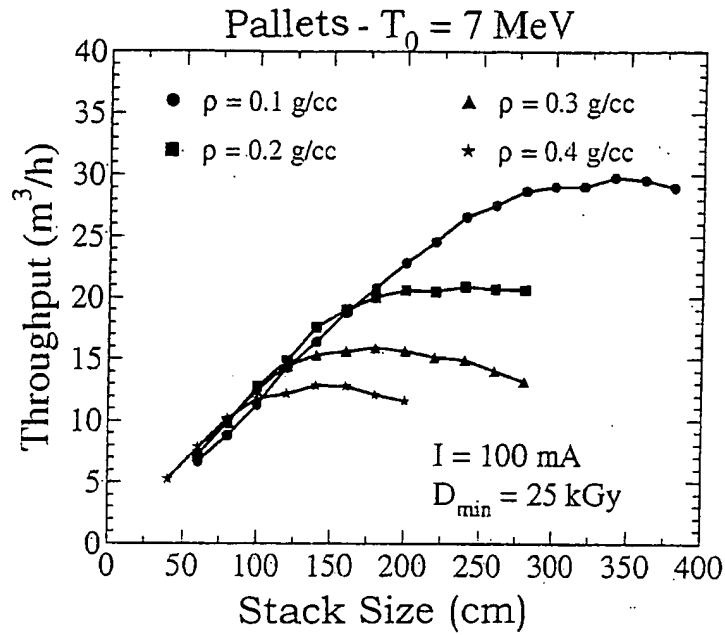


Figure 1a

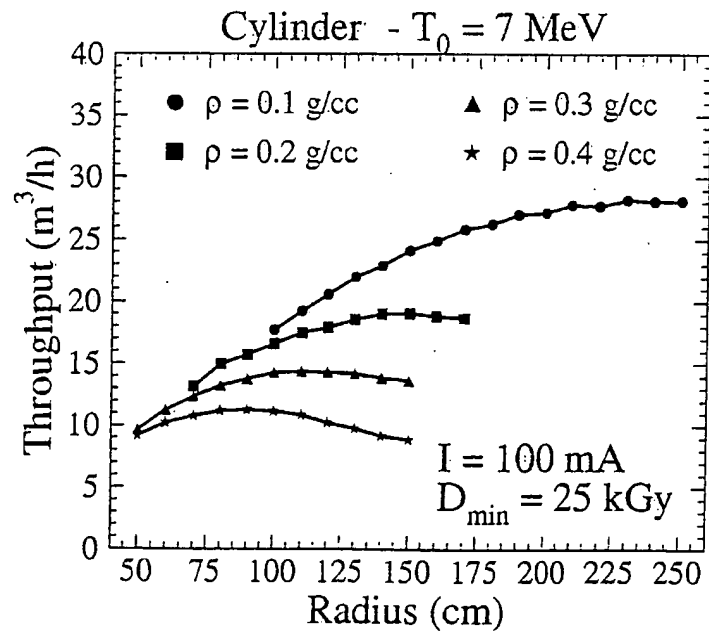


Figure 1b

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Square pallets

Optimal Stack Size

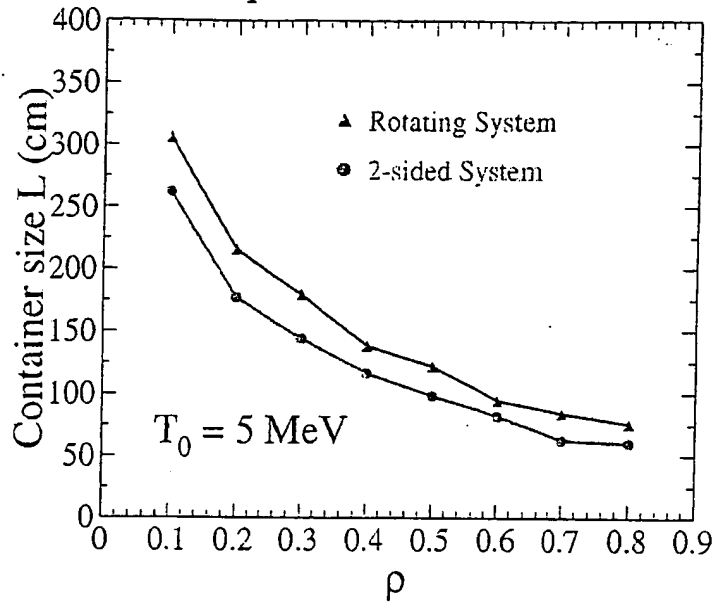


Figure 2a

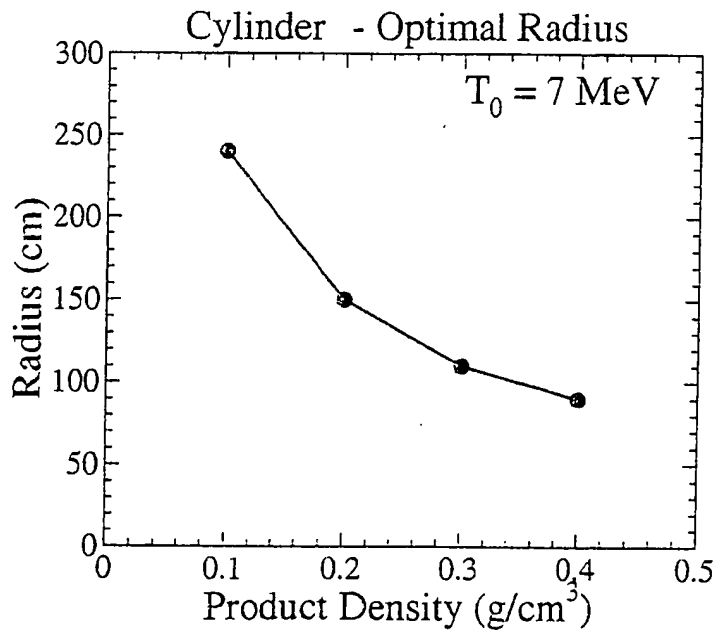


Figure 2b

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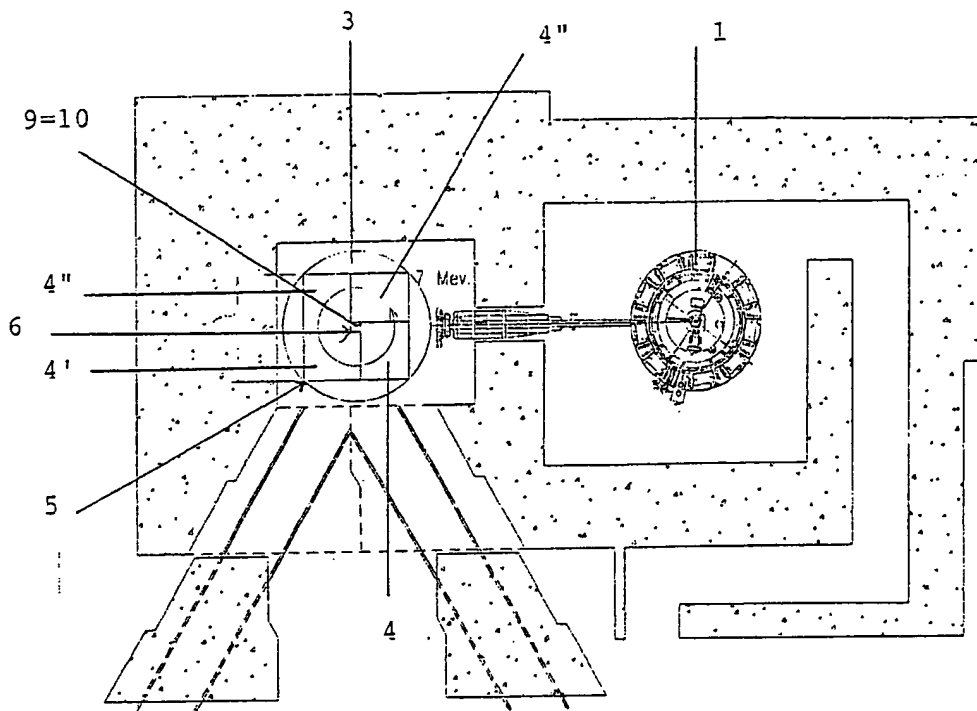


FIG. 3a

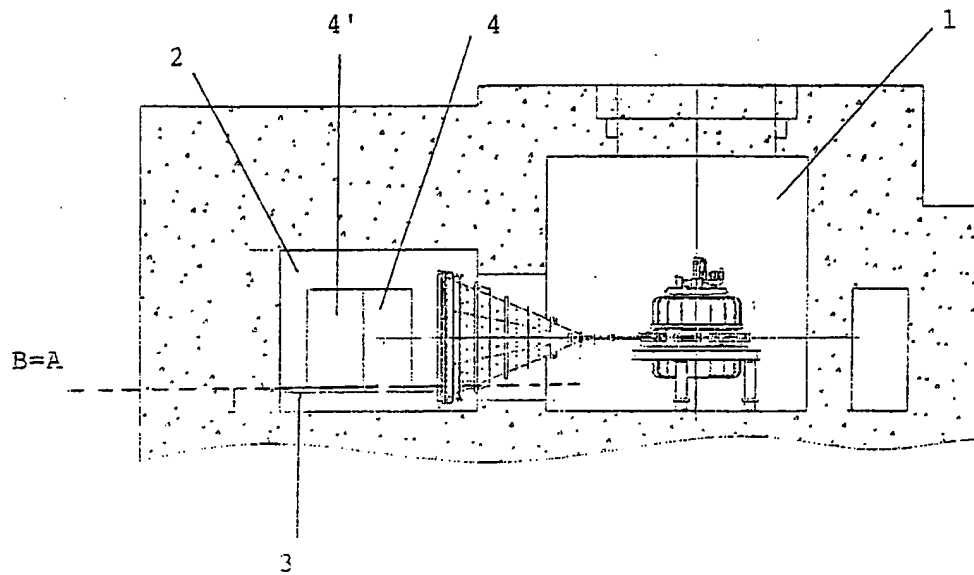


FIG. 3b

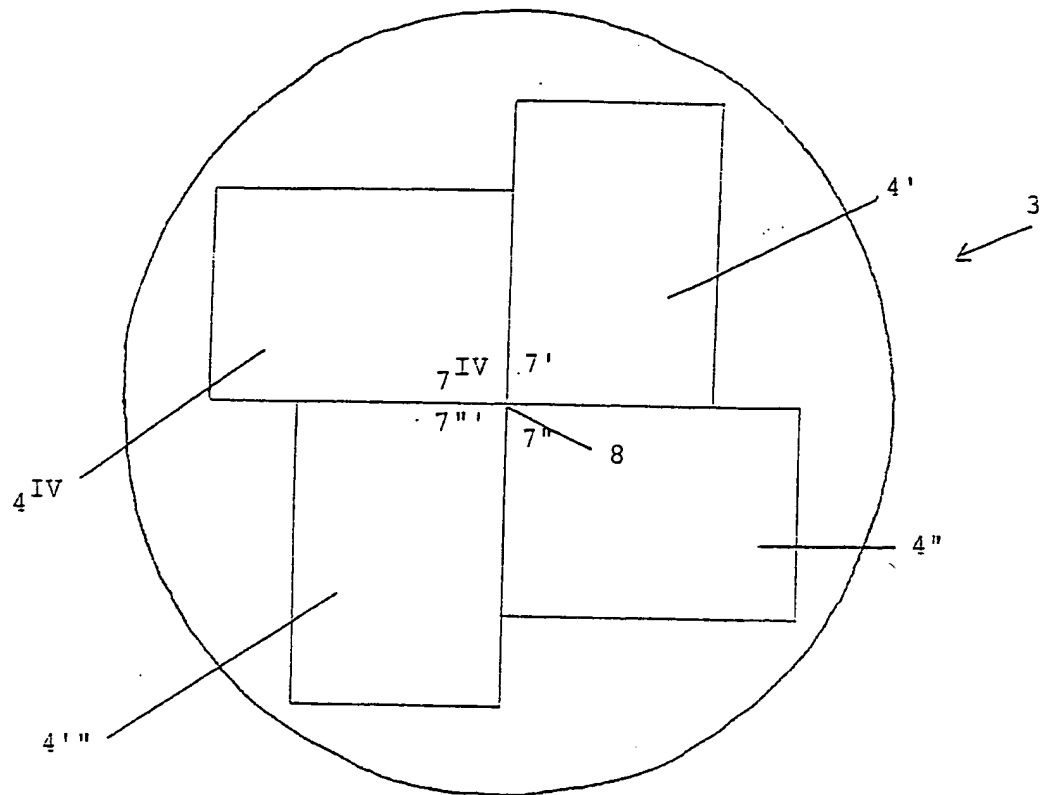
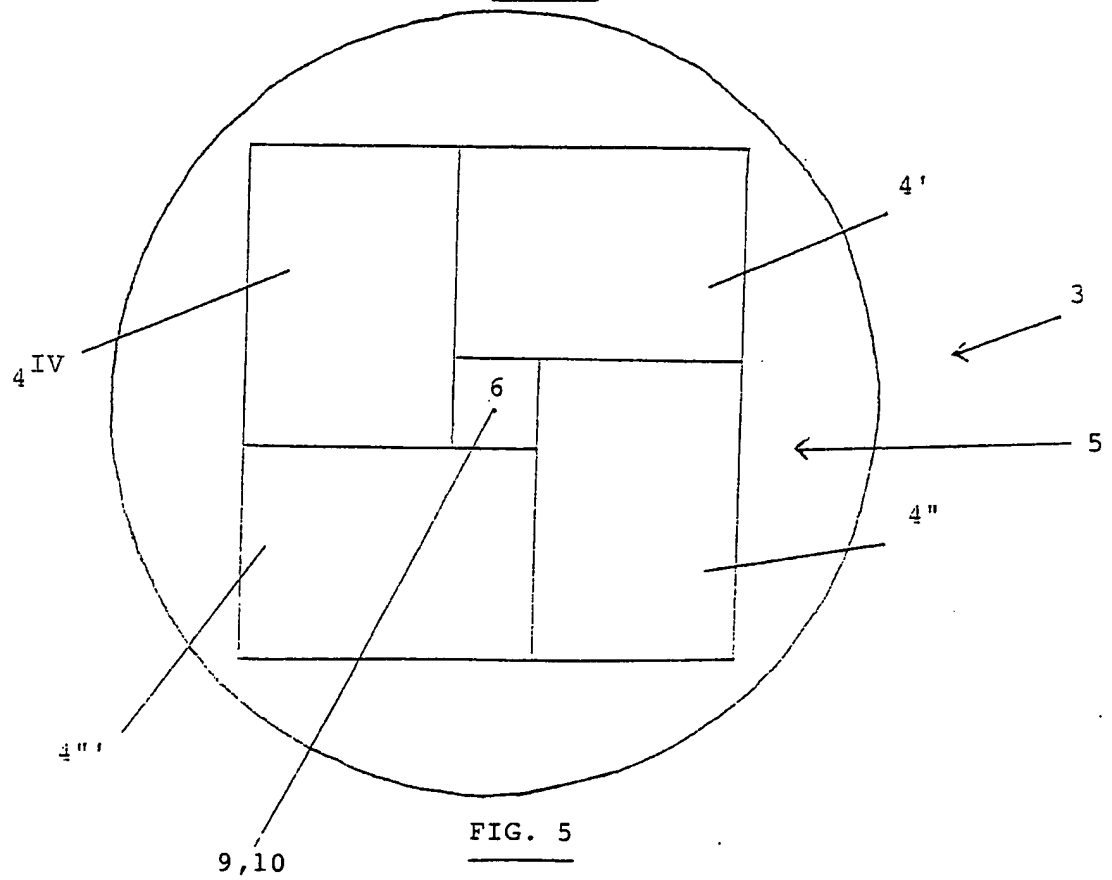


FIG. 4



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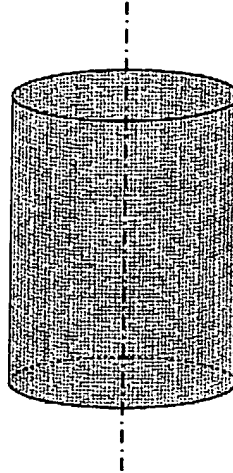


Figure 6

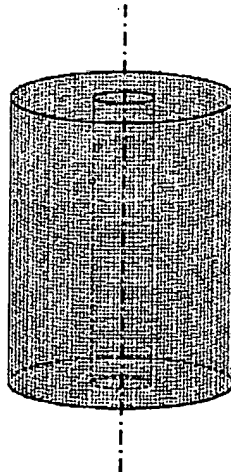


Figure 7

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Square pallets

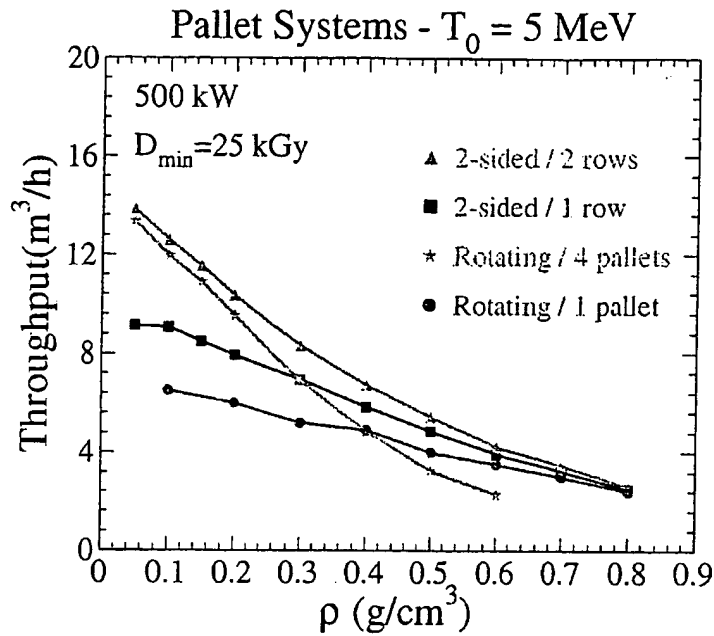


Figure 8a

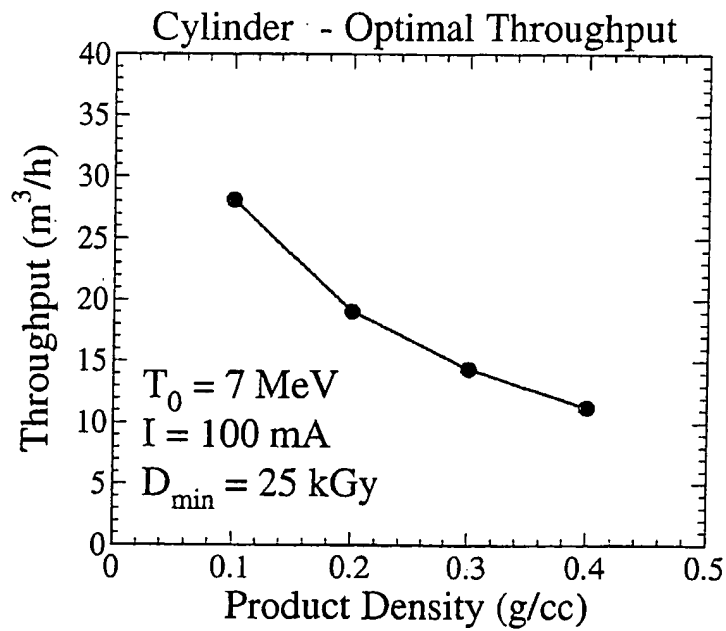


Figure 8b

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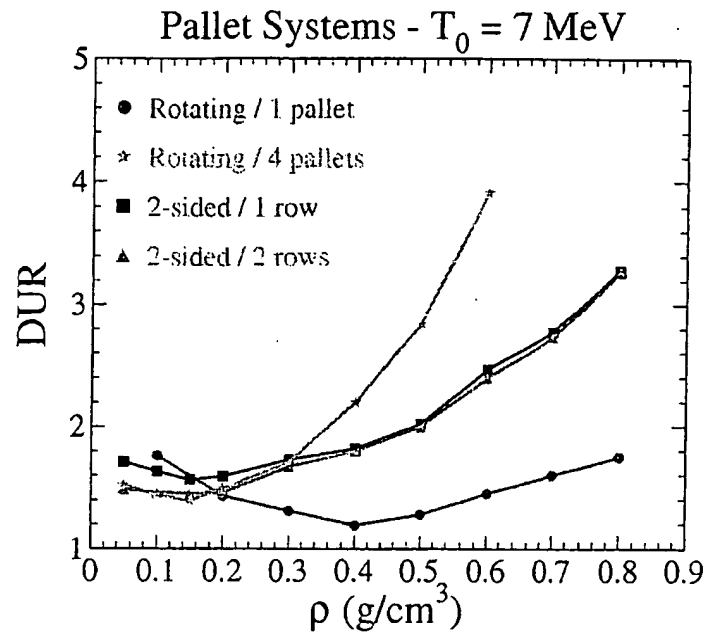


Figure 9a

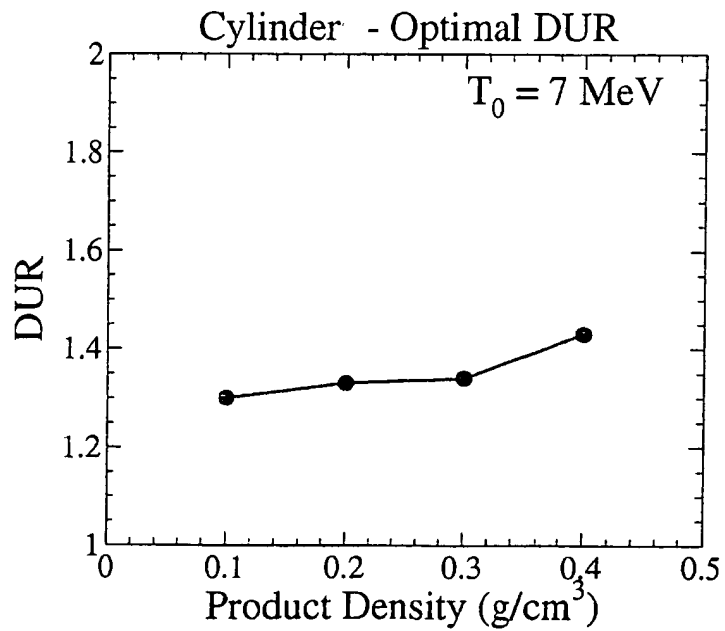


Figure 9b